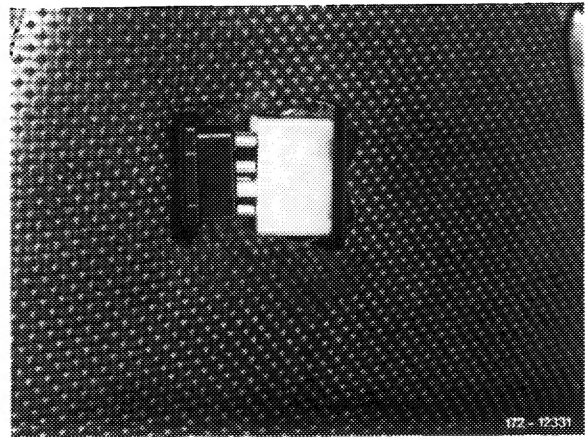


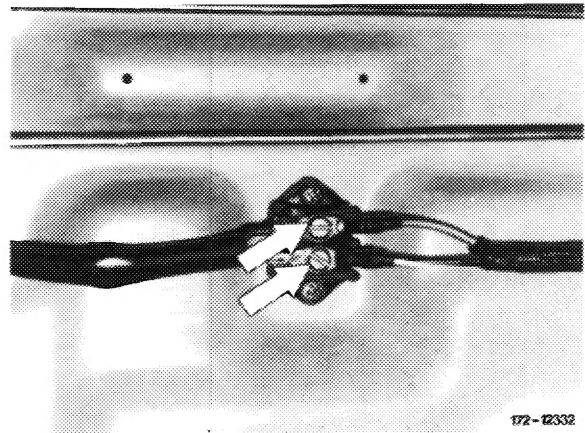
**Removal**

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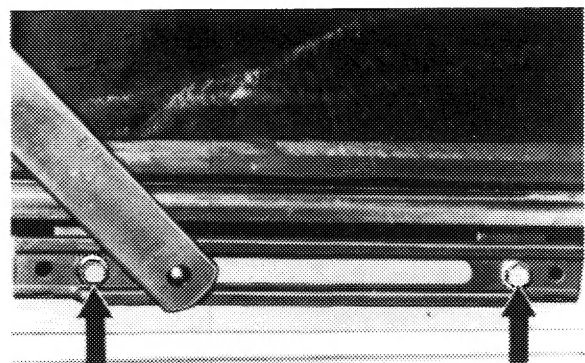
- 1 Run down crank operated window.
- 2 Press tumbler switch out of door liner and remove.
- 3 Remove door liner (72-101).
- 4 Remove plastic sheet.



- 5 Disconnect electric wires at connector.

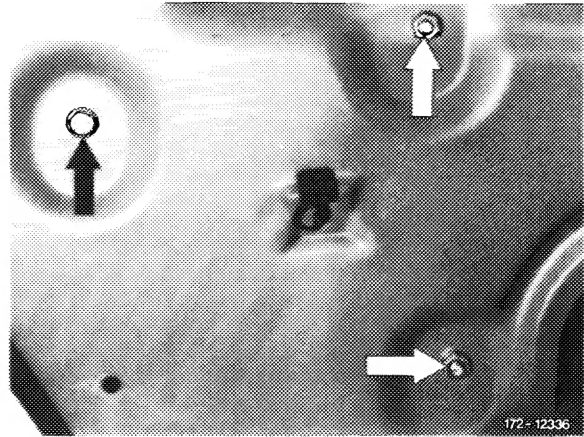


- 6 Remove both window lift rail screws.
- 7 Press up crank operated window and hold with a wedge.

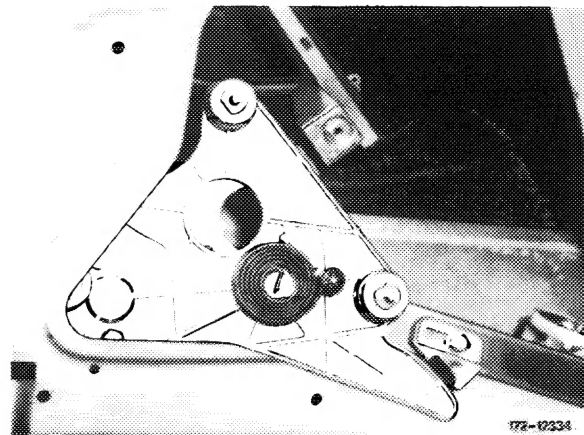


8 Remove both nuts and screw on window lift.

9 Remove both screws on rear window running rail.



10 Press window running rail forward and remove window lift with motor downward.



## Installation

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11 Install in reverse sequence. Electric wires of same color are connected with each other.

**Note:** Bottom stop is adjusted with screw (arrow) on window lift arm.

